

the Oracle



SES980BSS



SES980BKS



SES980BTR

01.2	1	SP0001788	HOPPER LID WITH HANDLE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
01.5	1	SP0001789	HOPPER ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
02.12	14	SP0001790	TRIAC PCB ASSEMBLY – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL	
02.30	2	SP0001607	SPRING LOCK FOR TOP COVER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
02.31	2	SP0001604	SEAL FOR WATER INLET	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
02.32	2	SP0021016	WATER INLET ASSEMBLY - UK	BES980BSS	EU, GBR	
02.32	2	SP0023185	WATER INLET ASSEMBLY- BLACK SESAME UK	BES980BKS	EU, GBR	
02.32	2	SP0100598	INLET WATER KIT UK BTR	BES980BTR	EU, GBR	UK ONLY
02.32	2	SP0100599	INLET WATER KIT EU BTR	BES980BTR	EU, GBR	EU ONLY
02.33	2	SP0001792	WATER CHANNEL SEAL	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
02.37	2	SP0001793	WATER CHANNEL & COVER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
02.45	14	SP0001794	DC FAN WITH WIRES – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
02.7	2	SP0001795	TOP COVER ASSEMBLY	BES980BSS	AUS, CAN, EU, GBR, NZL, USA, KOR	
02.7	2	SP0011156	TOP COVER ASSEMBLY - BLACK SESAME	BES980BKS	AUS, CAN, EU, GBR, NZL, USA	
02.7	2	SP0100600	COVER TOP KIT BTR	BES980BTR	AUS, NZL, EU, GBR	
03.20	3	SP0001796	GEAR BOX COMPLETE – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
03.20	3	SP0026883	GEAR BOX COMPLETE – 240V E- VER FROM PDC 1830	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
03.20	3	SP0100150	GEAR BOX COMPLETE FOR REVERSE TAMPER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Only for the unit with new MCU Gen 3 240V: FROM PDC2023 120V: FROM PDC2022
03.21	6	SP0001629	T-TUBE SHOWER HEAD TO NEEDLE VALVE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
03.21	6	SP0024203	T-TUBE COFFEE BOILER TO SHOWER HEAD From PDC 1812	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Compression Fitting connection
03.50	3	SP0001797	AUGUR HEAD ASSEMBLY –AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once stock run out, use SP0023864 to substitute.
03.50	3	SP0023864	AUGUR HEAD ASSEMBLY From PDC1734 TO PDC1830	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
03.50	3	SP0026885	AUGUR HEAD ASSEMBLY –240V E- VER FROM PDC 1830	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Not backward compatible Once runout, use SP0100151 to substitute
03.50	3	SP0100151	AUGUR HEAD ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Backward compatible 240V: FROM PDC2023 120V: FROM PDC2022
03.78	3	SP0001798	TAMPER FAN ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	

03.81	3	SP0001799	TAMPER FAN CONNECTOR - OLD VERSION	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	NLA IN AU/NZ: Use SP0008144 to substitute
03.81	3	SP0008144	TAMPER FAN CONNECTOR - ADJUSTABLE	BES980 ALL COLOUR	AUS, EU, GBR, NZL, USA, CAN, KOR	Once stock run out, use SP0014256 to substitute.
3.811	3	SP0014256	TAMPER FAN CONNECTOR - ADJUSTABLE – LATEST VERSION –	BES980 ALL COLOUR	AUS, EU, GBR, NZL, USA, CAN, KOR	Comes with 2.0mm HEX KEY as a kit
03.81	3	SP0100152	TAMPER FAN CONNECTOR FOR REVERSE TAMPER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	FOR REVERSE TAMPER DESIGN 240V: FROM PDC2023 120V: FROM PDC2022
03.82	3	SP0001800	TAMPER FAN ADJUST WASHER KIT- 4PCS	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
04.10	3	SP0001801	OUTER BURR COMPLETE PRE PDC1926	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	For servicing unit with old fullnice burr PRE PDC1926
04.10	3	SP0027464	OUTER BUR COMPLETE FOR ETZINGER BURR FROM PDC1926	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	For servicing the unit with new ETZINGER BURR FROM PDC1926
04.21	3	SP0001802	GRINDER VR ASSEMBLY - AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
04.23	3	SP0001575	FELT RING FOR INNER BURR	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
04.50	3	SP0001804	GRINDER COMPLETE – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	ONCE RUN_OUT USE SP0027461
04.50	3	SP0027461	GRINDER COMPLETE FOR ETZINGER BUR 240V FROM PDC1926	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Backward Compatible
04.6	3	SP0001805	SEAL FOR UPPER CONICAL BURR	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
04.9	3	SP0001806	INNER BURR COMPLETE PRE PDC1926	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	For servicing unit with old fullnice burr PRE PDC1926
04.9	3	SP0027463	INNER BUR COMPLETE FOR ETZINGER BURR FROM PDC1926	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	For servicing the unit with new ETZINGER BURR FROM PDC1926
05	5	SP0021018	CONTROL PCB COMPLETE ASSEMBLY -UK	BES980BSS	EU, GBR	Compatible with resin filter
05	5	SP0023867	CONTROL PCB COMPLETE ASSEMBLY –UK A1.9 VERSION PRE PDC 1845	BES980BSS	EU, GBR	Compatible with Claris filter
05	5	SP0027232	CONTROL PCB COMPLETE ASSEMBLY – UK/EU – B1.3 VER PDC1918	BES980BSS	EU, GBR	BACKWARD COMPATIBLE WITH SW B1.2 FROM PDC 1845
05	5	SP0100154	CONTROL PCB COMPLETE ASSEMBLY UK/EU – BSS (C1.0 VER FROM 2023 PDC)	BES980BSS	EU, GBR	Not backward compatible, only for reverse temper units
05	5	SP0021020	CONTROL PCB COMPLETE ASSEMBLY – BKS – UK	BES980BKS	EU, GBR	Compatible with resin filter
05	5	SP0023868	CONTROL PCB COMPLETE ASSEMBLY – UK/EU BKS - A1.9 VER PRE PDC 1845	BES980BKS	EU, GBR	Compatible with Claris filter
05	5	SP0027233	CONTROL PCB COMPLETE ASSEMBLY – UK/EU BKS – B1.3 VER PDC1918	BES980BKS	EU, GBR	BACKWARD COMPATIBLE WITH SW B1.2 FROM PDC 1845
05	5	SP0100158	CONTROL PCB COMPLETE ASSEMBLY UK/EU – BKS (C1.0 VER FROM 2023 PDC)	BES980BKS	EU, GBR	Not backward compatible, only for reverse temper units
05	5	SP0100159	CONTROL PCB COMPLETE ASSEMBLY UK/EU – BTR (C1.0 VER)	BES980BTR	EU,GBR	For reverse temper units
05.01	6	SP0001648	T-TUBE STEAM BOILER TO COFFEE BOILER pre PDC 1812	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	ANZ/EU/GBR: Once run out, use SP0024204 with replacement of Coffee boiler SP0024210, steam boiler SP0024212, and T-tube SP0024203 & SP0024207. USC: Once run out, use SP0024204 with replacement of Coffee boiler SP0024211, steam boiler SP0024213, and

05.01	6	SP0024204	T-TUBE STEAM BOILER TO COFFEE BOILER From PDC 1812	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Compression Fitting connection
06	6	SP0001808	COFFEE BOILER + FUSE +THERMOSTAT ASSEMBLY FOR SHIBAURA NTC - AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
06	6	SP0024210	COFFEE BOILER + FUSE +THERMOSTAT ASSEMBLY FOR SHIBAURA NTC - AU/NZ From PDC 1812	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
06	6	SP0024911	COFFEE BOILER + FUSE +THERMOSTAT ASSEMBLY FOR SHIBAURA NTC-AU/NZ From PDC 1827	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
06.1	6	SP0102130	BOILER COFFEE ASSY 240V FULL COMPRESSION FITTING	BES980 ALL COLOUR	AUS, EU, GBR, NZL	From PDC2228 Not Backward Compatible
06.10	6	SP0001621	U CLIP FOR COFFEE PROBE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
06.11	6	SP0001809	SHIBAURA NTC+WIRES - COFF BOIL	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
06.11	6	SP0102131	NTC COFFEE BOILER COMPRESSION FITTING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA	120V From PDC2240 240V From PDC2228 Not Backward Compatible
06.12	6	SP0001810	SOLENOID VALVE ASSEMBLY – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
06.16	6	SP0001625	THERMOSTAT + WIRES FOR COFFEE BOILER – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
06.2	6	SP0001811	SHOWER HEAD COMPLETE ASSY – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Pre PDC1522 products only. ANZ: NLA, substituted by SP0009138 UK/EU: Once parts run out, substituted by SP0009138
06.2.1	6	SP0009139	SHOWER HEAD COMPLETE ASSEMBLY NEW VERSION – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	For products made from PDC1522 to current
06.20	6	SP0001628	FUSE + WIRES FOR COFFEE BOILER –AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
06.20	6	SP0024913	FUSE + WIRES FOR COFFEE BOILER –AU/NZ From PDC 1827	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
06.26	6	SP0001630	THERMOSTAT + WIRES FOR SHOWER HEAD – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
06.30	6	SP0001632	FUSE FOR SHOWER HEAD - AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
06.30	6	SP0024915	FUSE FOR SHOWER HEAD - AU/NZ From PDC 1827	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
06.37	6	SP0001812	NTC FOR SHOWER HEAD – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
06.38	6	SP0001635	SEAL FOR SHOWER HEAD	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
06.39	6	SP0001672	O RING FOR HOSE CONNECTOR	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
06.4.1	6	SP0009140	GROUP COLLAR NEW VERSION	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
06.40	6	SP0001636	O RING FOR COFFEE NTC	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
06.45	6	SP0027819	SCREW FOR SHOWER HEAD M5x17	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
06.5	6	SP0001814	SHOWER SCREEN - INNER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once stock runs out use SP0023671
06.5.1	6	SP0023671	SHOWER SCREEN –INNER- From PDC 1736	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	

06.6	6	SP0001641	SHOWER SCREEN - OUTER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
06.60	6	SP0001841	GASKET KIT FOR SOLENOID VALVE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
6.611	6	SP0011085	T-TUBE COF S-VALVE TO ST BOIL - NEW LONGER VERSION PRE PDC 1812	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	ANZ/EU/GBR: Once run out, use SP0024207 with replacement of Coffee boiler SP0024210, steam boiler SP0024212, and T-tube SP0024203 & SP0024204. USC: Once run out, use SP0024207 with replacement of Coffee boiler SP0024211, steam boiler SP0024213, and
6.611	6	SP0024207	T-TUBE COF S-VALVE TO ST BOIL – From PDC 1812	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once run out, Please refer to full compression fitting service instruction
06.7	6	SP0001815	COLLAR INSERT FOR GROUP COLLAR pre PDC 1522	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once run out, please use SP0009138 in AUS, NZL, GBR, EU; Use SP0020569 in USA,
06.71	6	SP0001779	TUBE ST S-VALVE TO STEAM BOILER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once run out, Please refer to full compression fitting service instruction
06.71	6	SP0102140	TUBE STEAM PUMP TO BOILER COMPRESSION FITTING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	120V From PDC2240 240V From PDC2228 Not Backward Compatible
06.7.1	6	SP0009141	COLLAR INSERTS FOR GROUP COLLAR NEW VERSION	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
06.8	6	SP0001816	COFFEE PROBE SET - AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
06.8	6	SP0102125	PROBE COFFEE BOILER SET 2 COMPRESSION FITTING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA	120V From PDC2240 240V From PDC2228 Not Backward Compatible
07	18	SP0001817	PORTA FILTER ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
07.8	18	SP0001818	PORTA FILTER SPRING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
08	8	SP0001819	STEAM BOILER FUSE THERMVALVE ASSEMBLY- AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
08	8	SP0024212	STEAM BOILER FUSE THERMVALVE ASSEMBLY- AU/NZ From PDC 1812	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
08	8	SP0024917	STEAM BOILER FUSE THERMVALVE ASSEMBLY- AU/NZ From PDC 1827	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
08.1	8	SP0102128	BOILER STEAM ASSY 240V FULL COMPRESSION FITTING	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	From PDC2228 Not Backward Compatible
08.11	8	SP0001657	O RING FOR STEAM PROBE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
08.13	8	SP0001673	U CLIP FOR STEAM SAFETY VALVE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
08.14	8	SP0001659	THERMOSTAT + WIRES FOR STEAM BOILER – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
08.18	8	SP0001649	FUSE + WIRES FOR STEAM BOILER – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
08.18	8	SP0024919	FUSE + WIRES FOR STEAM BOILER – AU/NZ From PDC 1827	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
08.24	8	SP0001650	NTC + WIRES FOR STEAM BOILER – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once run out, Please refer to full compression fitting service instruction
08.24	8	SP0102122	NTC STEAM BOILER COMPRESSION FITTING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA	120V From PDC2240 240V From PDC2228 Not Backward Compatible
08.26	8	SP0001652	VACUUM VALVE KIT COMPLETE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once run out, Please refer to full compression fitting service instruction

08.26	8	SP0102191	VALVE VACUUM ASSY STEAM BOILER COMPRESSION FITTING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA	120V From PDC2240 240V From PDC2228 Not Backward Compatible
08.32	8	SP0001674	CLIP FOR HOSE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
08.5	8	SP0001820	STEAM PROBE-SET OF 3 WITH O- RING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once run out, Please refer to full compression fitting service instruction
08.5	8	SP0102121	PROBE STEAM BOILER SET 3 240V COMPRESSION FITTING	BES980 ALL COLOUR	AUS, EU, GBR, NZL	From PDC2228 Not Backward Compatible
08.6	8	SP0102141	TUBE STEAM BOILER TO VALVE COMPRESSION FITTING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA	120V From PDC2240 240V From PDC2228 Not Backward Compatible
09.10	9	SP0001821	O RING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.16	9	SP0001822	WATER TRANSFER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.17	9	SP0001823	DRAINAGE TUBE UPPER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.18	9	SP0001824	DRAINAGE TUBE LOWER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.19	9	SP0001665	COFFEE PUMP WITH THERMOSTAT-AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL	
09.20	9	SP0001825	STEAM PUMP WITH THERMOSTAT-AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
09.21	9	SP0001666	FLOW METER LOWER-AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
09.22	9	SP0001826	FLOW METER THREE WAY TUBE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.23	9	SP0001827	FIBRE SILICONE TUBE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.24	9	SP0001828	UPPER RUBBER MOUNT-COFFEE PUMP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.25	9	SP0001829	UPPER RUBBER MOUNT-STEAM PUMP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.26	9	SP0001830	LOWER RUBBER MOUNT-COFFEE PUMP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.27	9	SP0001831	LOWER RUBBER MOUNT-STEAM PUMP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.31	9	SP0001671	SEAL RING FOR PUMP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.32	9	SP0001673	U CLIP FOR STEAM SAFETY VALVE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.53	9	SP0001832	SILICONE TUBE SPRING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.6	9	SP0001676	COFFEE VALVE SAFETY KIT	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.68	9	SP0008597	ONE-WAY VALVE ASSEMBLY FOR STEAM PUMP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	ONCE STOCK RUN_OUT USE SP0027769
09.68	9	SP0027769	ONE-WAY VALVE ASSEMBLY FOR STEAM PUMP PDC1938	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	BACKWARD COMPATIBLE
09.7	9	SP0001679	STEAM SAFETY VALVE KIT	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	ONCE STOCK RUN_OUT USE SP0027770
09.7	9	SP0027770	STEAM SAFETY VALVE KIT PDC1938	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	BACKWARD COMPATIBLE

09.70	9	SP0001833	DESCALE VALVE ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.75	9	SP0001834	DESCALE VALVE CAP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
09.81	9	SP0001835	T-TUBE FROM S-BOIL TO DESCALE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once run out, Please refer to full compression fitting service instruction
09.81	9	SP0102139	TUBE STEAM BOILER TO DESCALE COMPRESSION FITTING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	120V From PDC2240 240V From PDC2228 Not Backward Compatible
09.82	9	SP0001836	T-TUBE FROM COFFEE BOILER TO DESCALE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once run out, Please refer to full compression fitting service instruction
09.82	9	SP0102142	TUBE COFFEE BOILER TO DESCALE COMPRESSION FITTING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	120V From PDC2240 240V From PDC2228 Not Backward Compatible
09.84	9	SP0001837	DESCALE VALVE PLUG ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
10	10	SP0001681	WATER TANK COMPLETE ASSEMBLY -PRE PDC 1709	BES980BSS	AUS, CAN, EU, GBR, NZL, USA	Once stock runs out, use SP0021803
10	10	SP0011160	WATER TANK COMPLETE ASSEMBLY - BLACK SESAME-PRE PDC 1709	BES980BKS	AUS, CAN, EU, GBR, NZL, USA	Once stock runs out, use SP0021801
10	10	SP0021803	WATER TANK COMPLETE ASSEMBLY matt finish -FROM PDC 1709	BES980BSS	AUS, CAN, EU, GBR, NZL, USA	Once stock runs out, use SP0023856
10	10	SP0021801	WATER TANK COMPLETE ASSEMBLY - shine finish - FROM PDC 1709	BES980BKS	AUS, CAN, EU, GBR, NZL, USA	Once stock runs out, use SP0023711
10	10	SP0023765	WATER TANK COMPLETE ASSEMBLY -CLARIS FILTER From PDC1751 (MATTE FINISH)-UK	BES980BSS	EU, GBR	Once stock runs out, use SP0025079
10	10	SP0025079	WATER TANK ASSEMBLY WITH CLARIS FILTER HOLDER UK MATTE FINISH	BES980BSS	EU, GBR	
10	10	SP0025080	WATER TANK ASSEMBLY WITH CLARIS FILTER HOLDER EU MATTE FINISH	BES980BSS	EU, GBR	
10	10	SP0025076	WATER TANK ASSEMBLY WITH CLARIS FILTER HOLDER -EU SHINE FINISH	BES980BKS BES980BTR	EU	
10	10	SP0025075	WATER TANK ASSEMBLY WITH CLARIS FILTER HOLDER -EU SHINE FINISH	BES980BKS BES980BTR	EU	
10.1	18	SES008WHT0 NEU1	CLARIS SWISS WATER FILTER	BES980 ALL COLOUR	EU, GBR	
10.2	18	SP0022472	CLARIS FILTER HOLDER ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
10.13	18	SP0001838	WATER FILTER HOLDER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
10.15	18	SP0001839	OBLONG FILTER HOLDER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
10.15	9	SP0021380	FILTER HOLDER CONNECTOR KIT FROM PDC1709	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
10.19	9	SP0001683	FILTER HOLDER CONNECTOR	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
10.23	9	SP0001684	WATER OUTLET HOLDER ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
10.31	10	SP0001840	RESIN WATER FILTER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
11.12	11	SP0050554	REAR PANEL TOP COMPLETE - UK	BES980BSS	EU, GBR	Sage logo
11.12	11	SP0021022	REAR PANEL TOP COMPLETE - BLACK SESAME-UK	BES980BKS BES980BTR	EU, GBR	

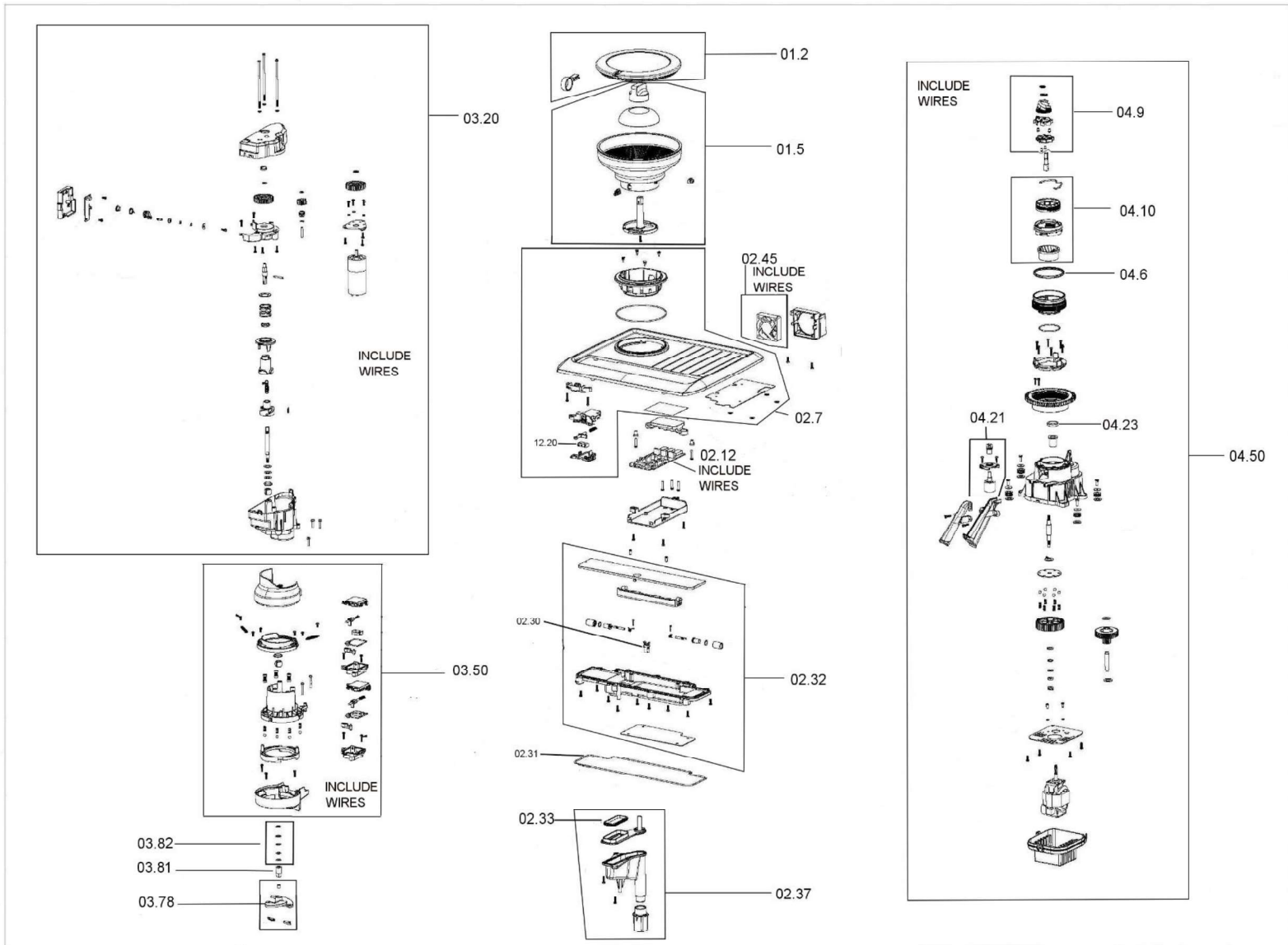
11.13	11	SP0001686	REAR PANEL BOTTOM COMPLETE	BES980BSS	AUS, CAN, EU, GBR, NZL, USA, KOR	
11.13	11	SP0011161	REAR PANEL BOTTOM COMPLETE - BLACK SESAME	BES980BKS BES980BTR	AUS, CAN, EU, GBR, NZL, USA	
11.18	14	SP0001689	LED & PCB COMP FOR WATER TANK-AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
11.24	9	SP0001690	MESH FILTER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
11.49	14	SP0001843	FRONT LAMP ASSEMBLY-AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
11.58	17	SP0001844	SUB GEAR ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
11.60	4	SP0001845	SYNCHRONOUS RUBBER BELT	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
11.67	4	SP0001846	MAIN GEAR ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
12	12	SP0001847	STEAM WAND ASSEMBLY COMPLETE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	NLA, SUBSTITUTED BY SP0100603
12	12	SP0016180	STEAM WAND ASSEMBLY COMPLETE VERSION A	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	ONCE PART RUNOUT USE SP0100603
12	12	SP0022965	STEAM WAND ASSEMBLY VERSION B FROM PDC1721	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	ONCE PART RUNOUT USE SP0100603
12	12	SP0100603	WAND STEAM KIT 0.73MM	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	BACKWARD COMPATIBLE
12.1	12	SP0001848	WAND ASSEMBLY HOUSING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
12.13	12	SP0001849	HEAT ISOLATION SPACER (WHITE) SITS BELOW THE STEAM WAND WRAP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	To be used for Old version steam wand
12.15	12	SP0001850	STEAM WAND NOZZLE 0.72MM	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once stock runs out,use SP0028413
12.15	12	SP0028413	STEAM WAND NOZZLE 0.73mm	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	BACKWARD COMPATIBLE
12.18	12	SP0001851	STEAM WAND GASKET	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once stocks run out, use SP0100603
12.18	12	SP0016182	STEAM WAND GASKET VERSION A	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Not backward compatible
12.19	12	SP0001852	O-RING (ORANGE) FOR WAND WRAP SITS INSIDE THE STEAM WAND WRAP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
12.22	12	SP0001853	HOSE CLIP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
12.32	12	SP0001854	O-RING (ORANGE) FOR STEAM WAND HEAD SITS BELOW THE WHITE HEAT ISOLATION SPACER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
12.36	12	SP0001855	VENTURI ASSEMBLY WITH SOLENOID VALE-OLAB 240V	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	ONCE PART RUNOUT USE SP0027746
12.36	12	SP0027746	VENTURI ASSEMBLY WITH SOLENOID VALE-CEME 240V	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	PDC1828 BACKWARD COMPATIBLE
12.38	12	SP0001856	VENTURI ASSEMBLY FOR SOLENOID VALVE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
12.4	12	SP0001857	STEAM WAND CAP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
12.41	12	SP0001858	SS ELBOW CONNECT-SOLENOID VALVE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	

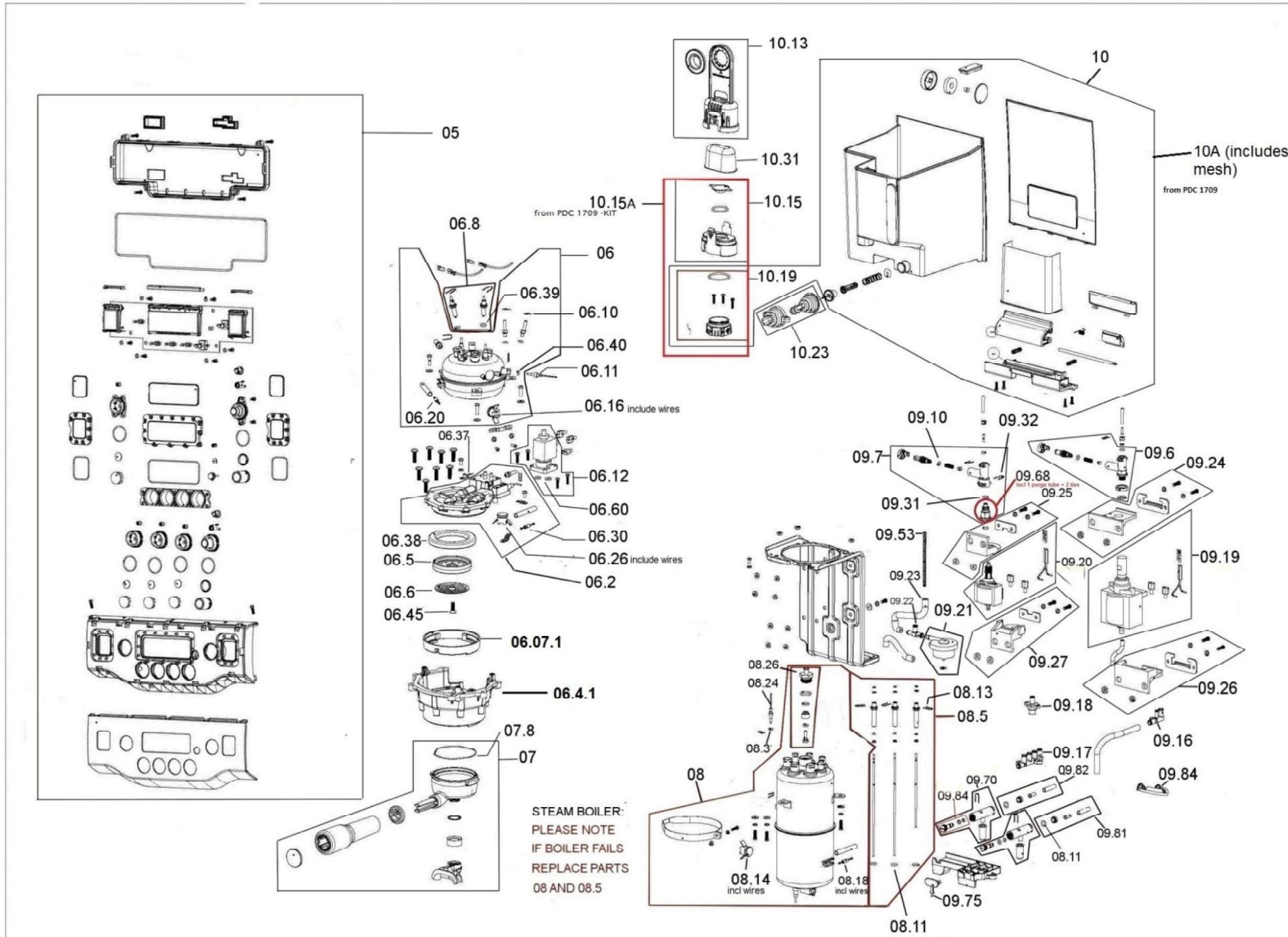
12.50	12	SP0001859	AIR PUMP – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
12.51	12	SP0001860	AIR PUMP BRACKET	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
12.67	12	SP0001861	STEAM DIAL BOX COVER ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
13.1	13	SP0001862	HOT WATER SPOUT	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
13.13	13	SP0001863	HOSE CLIP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
13.14	13	SP0001864	CONNECTOR WASHER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
13.15	13	SP0001865	SOLENOID VALVE SEALING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
13.2	13	SP0001866	AMERICANO VALVE COMPLETE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
13.3	13	SP0001867	AMERICANO VALVE SEALING	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
13.8	13	SP0001868	AMERICANO SOLENOID COMPLETE–OLAB 240V	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	ONCE PART RUNOUT USE SP0026682
13.8	13	SP0026682	AMERICANO SOLENOID COMPLETE-CEME 240V	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	PDC1828 BACKWARD COMPATIBLE
14	14	SP0001869	MAIN PCB COMPLETE ASSEMBLY- AU/NZ A1.8 VERSION	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Compatible for Resin filter Once stocks run out, use SP0027234
14	14	SP0023858	MAIN PCB COMPLETE ASSEMBLY- AU/NZ A1.9 VERSION PDC 1751	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Once stocks run out, use SP0027234
14	14	SP0026523	MAIN PCB COMPLETE ASSEMBLY 240V - B1.2 VER FROM PDC 1845	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	ONCE STOCK RUNOUT USE SP0027826
14	14	SP0027826	MAIN PCB COMPLETE ASSEMBLY 240V - B1.3 VER PDC1918	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	BACKWARD COMPATIBLE
14	14	SP0100160	MAIN PCB COMPLETE ASSEMBLY 240V (C1.0 VER FROM 2023 PDC)	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	Not backward compatible, only for reverse temper units
14.5	14	SP0027234	MAIN PCB+CONTROL PCB KIT E VER 240V	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	FROM PDC 1845
14.9	14	SP0009308	15A IN-LINE CURRENT FUSE- AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
15	14	SP0001870	POWER PCB COMPLETE ASSEMBLY- AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
16.1	16	SP0001871	DRIP TRAY GRILLE – Matt finish	BES980BSS	AUS, CAN, EU, GBR, NZL, USA, KOR	
16.1	16	SP0021955	DRIP TRAY GRILLE – Shine finish	BES980BKS	AUS, CAN, EU, GBR, NZL, USA	
16.6	16	SP0001872	DRIP TRAY COMPLETE ASSEMBLY	BES980BSS	AUS, CAN, EU, GBR, NZL, USA, KOR	
16.6	16	SP0011159	DRIP TRAY COMPLETE ASSEMBLY BLACK SESAME	BES980BKS	AUS, CAN, EU, GBR, NZL, USA	
16.6	16	SP0100690	TRAY DRIP KIT BTR	BES980BTR	AUS, NZL, EU, GBR	
17.10	17	SP0001744	REAR WHEEL SET COMPLETE	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
17.14	17	SP0001873	CAM DIAL ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	

17.2	17	SP0001874	BASE TRAY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
17.3	17	SP0001749	RUBBER FOOT LEFT FRONT	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
17.4	17	SP0001750	RUBBER FOOT RIGHT FRONT	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
17.5	17	SP0001751	RUBBER FOOT LEFT REAR	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
17.6	17	SP0001752	RUBBER FOOT RIGHT REAR	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
17.7	17	SP0001753	FOOT HOLDER FRONT	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
17.8	17	SP0001754	FOOT HOLDER REAR	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.1	18	SP0001875	FROTHING MILK JUG - 480ML	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	Once Stock runs out, use SP0011391
18.1	18	SP0011391	MILK JUG ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.11	18	SP0001876	GRINDER BRUSH	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.2	16	SP0001877	TOOL STORAGE TRAY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.4	18	SP0001878	CLEANING TOOL	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.5	18	SP0001879	CHUTE BRUSH ASSEMBLY	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.6	18	SP0001762	CLEANING DISC	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.7	18	SP0001880	TWO CUP BASKET FILTER	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.71	18	SP0016051	ONE CUP BASKET FILTER – SINGLE WALL	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.8	18	SP0001523	HEXAGONAL-ALLEN KEY-TOOL	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
18.8	18	SP0009315	2mm HEX KEY FOR ADJUSTABLE TAMPER FAN CONNECTOR	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
19	19	SP0025484	SIDE PANEL RIGHT-BSS	BES980BSS	AUS, CAN, EU, GBR, NZL, USA, KOR	
19.1	19	SP0026426	SIDE PANEL LEFT-BSS	BES980BSS	AUS, CAN, EU, GBR, NZL, USA, KOR	
19	19	SP0025485	SIDE PANEL RIGHT-BKS	BES980BKS	AUS, CAN, EU, GBR, NZL, USA	
19.1	19	SP0026427	SIDE PANEL LEFT-BKS	BES980BKS	AUS, CAN, EU, GBR, NZL, USA	
19	19	SP0100601	PANEL RIGHT BTR	BES980BTR	AUS, EU, GBR, NZL	
19.1	19	SP0100602	PANEL LEFT BTR	BES980BTR	AUS, EU, GBR, NZL	
20	14	SP0024456	WIRE CONNECTOR CE-2	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
21	14	SP0024457	CONNECTOR CE-5	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	

45	18	SP0001881	HARD WATER TEST STRIP	BES980 ALL COLOUR	AUS, CAN, EU, GBR, NZL, USA, KOR	
85	6	SP0009138	GROUP HEAD - COLLAR SERVICE KIT – includes New BES980 group head, 2 x inserts, BES980 Shower head and 4 x screws – AU/NZ	BES980 ALL COLOUR	AUS, EU, GBR, NZL, KOR	
89	18	SP0020568	KNOCK BOX - MINI GRINDS BIN - UK	BES980BKS BES980BSS	EU, GBR	

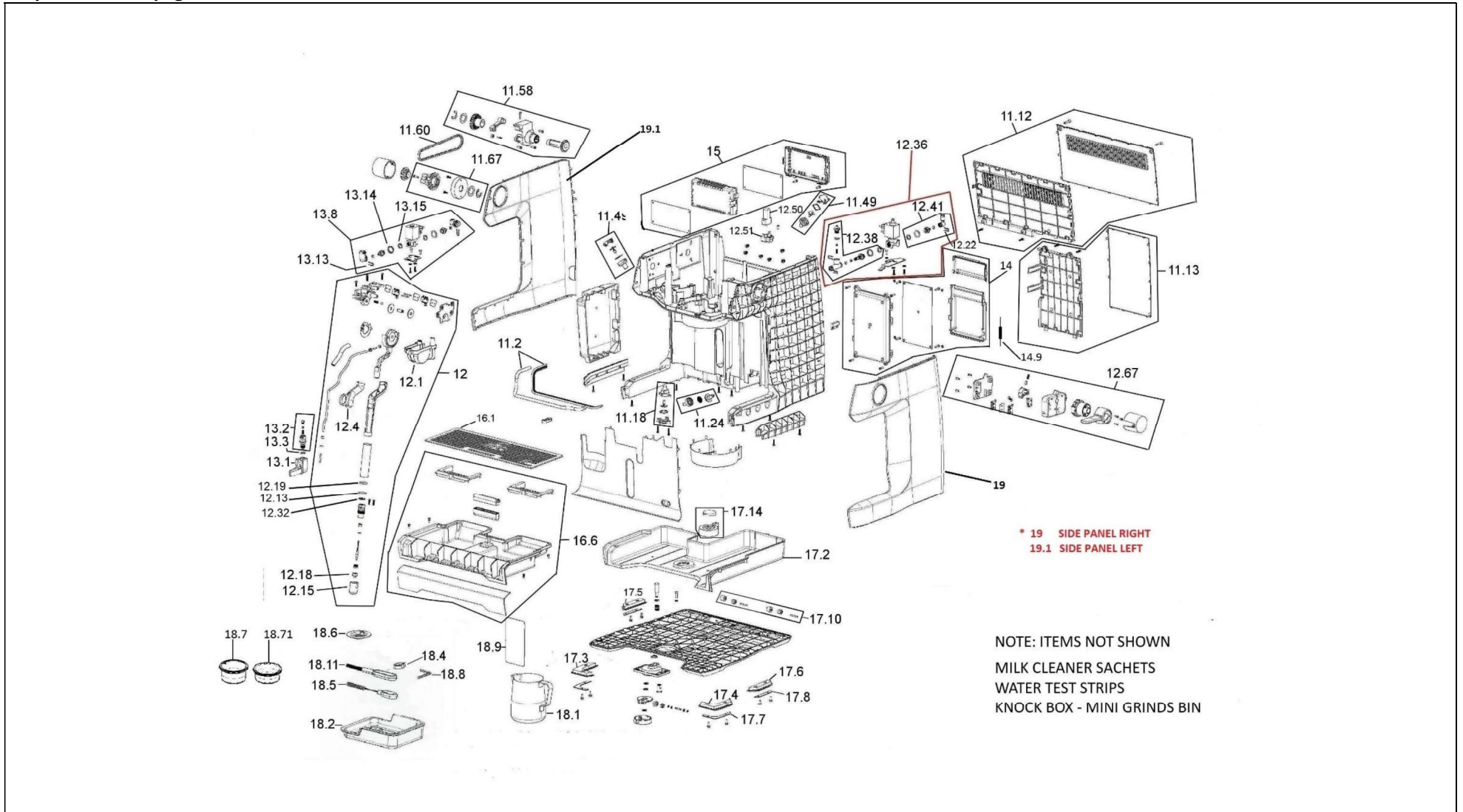
Exploded View page 1 of 4





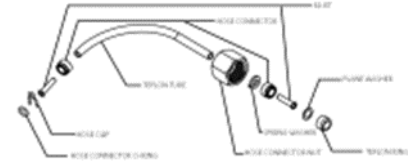
part 100 – gasket kit for solenoid valve – not shown on this view

Exploded View page 3 of 4

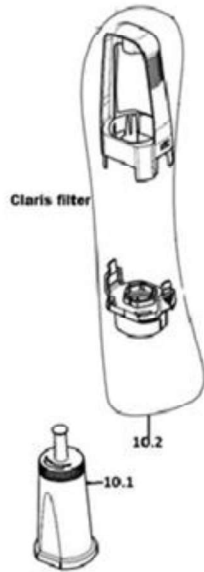




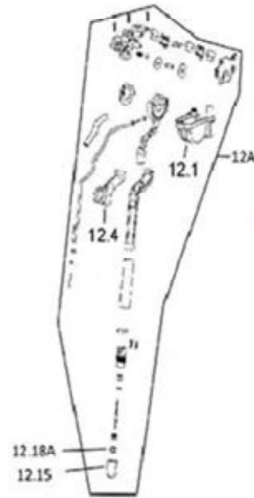
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PART 12 VERSION A



14.5E

MAIN PCB+CONTROL PCB KIT E-VER



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